

Travel (IN MM)									
Machine Make	Machine Model	No of Machines	Year	Machine Category	Accuracy	X Axis	Y Axis	Z Axis	2/3/5 Axis
Machine 1	HAAS VF5	2	2004/2022	VMC	0.005mm	1270	660	635	3
Machine 2	HAAS VF4	1	2018	VMC	0.005mm	1270	508	508	3
Machine 3	HAAS VF2	1	2016	VMC	0.005mm	762	508	508	3
Machine 4	KENT KGS 525	1	2004	SURFACE GRINDER	0.01	1500	500	600	3
Machine 5	KENT KGS 510	1	2016	SURFACE GRINDER	0.01	1000	500	300	3
Machine 6	PRAGA	1	1996	SURFACE GRINDER	0.01	600	200	200	3
Machine 7	PARISHUDH	1	2001	CYL. SURFACE GRINDER	0.005	Ø380 X 800			
Machine 8	ESTEAM	1	2006	LATHE	0.01	Ø200X 1500			
Machine 9	ACE	1	2001	CNC LATHE	0.005mm	Ø260X 350			
Machine 10	BFW	1	1996	MILLING	0.005mm	230	800	400	3
Machine 11	GEDEE WELLER	1	2001	LATHE	0.01	Ø150X 600			
Machine 12	SIP	1	1994	JIG BORING	0.005mm	600	450	400	3

QA Equipment								
1	TESA	1	2004	2D MICROHITE	0.002	600		
2	TRIMOS	1	2019	2D MICROHITE	0.002	700		
3	GRANITE SURFACE PLATE	1		MICROFLAT	0	1000 X 2000		
4	HEIGHT MASTER	1		CONVENTRY		24"		
5	HEIGHT GAUGE	1		CHESTERMAN		600		
6	HEIGHT GAUGE	2		MOORE & WRIGHT		450/300		
7	SHALLOW DEPTH BORE GAUGE	1		MITUTUYO		Ø 15 - Ø 150		
8	BORE DIAL GAUGE	1		CONVENTRY		Ø 1.5 - Ø 10		
9	BORE DIAL GAUGE	3		MITUTUYO		Ø 10 - Ø 150		
10	MICROMETER			MITUTUYO		UPTO 300		
11	THREE POINT MICROMETER	1		MICROFINE		Ø 6 - Ø 12		
12	DIGITAL VERNIER	1		MITUTUYO		UPTO 600		
13	SLIP GAUGE	3		PITTERS		83		
14	VERNIER CALIPER WITH DIAL	5		MITUTUYO		UPTO 300		
15	FINGER DIAL	8	0.002 & 0.01	TESA/MITUTUYO				
16	PLUNGER DIAL	5	0.01 & 0.001	MITUTUYO				
17	DEPTH MICROMETER	2		MITUTUYO		0 - 150		
18	V BLOCK	1		CRYSTAL		4"		
19	GRANITE SURFACE PL.	1		MICROFLAT		630 X 630		
20	C. I. SURFACE PLATE	1		MICROFLAT		1000 X 630		
21	C. I. SURFACE PLATE	1		MICROFLAT		450 X 450		
22	SINE CENTRE	1		UNITY		300		
23	SINE CENTRE	1		BRITISH		600		
24	SINE TABLE	1		CRYSTAL		150 X 100		